

LOPIE PRODUCT CATALOGUE



LOPIE GROUP

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RETAIL PRODUCT

Cleaning & Hygiene, Food Packaging, Disposable
Supplies Solutions

2025-2026



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WHO WE ARE

Ethical Roots, Sustainable Growth.

Customer-centric, Creating value for customers.

LOPIE is a leading global provider of innovative, sustainable and environmentally friendly disposable solutions for the foodservice, janitorial and sanitation industries.

Building on China's advantages, setting international standards and pursuing global development, we provide green and environmentally friendly products in an innovative and energy-saving way, contributing to the health and beauty of our homes.

LOPIE Values:

- People-Oriented — Respect for Tradition, Care for Society, Value for Education.
- Customer-Centric — Respect for customers, Create value for customers, Satisfy customers .
- Result-Oriented — Customer Satisfaction, Continuous Company Growth, Employee Satisfaction.

LOPIE Products:

- Replacing non-biodegradable disposable products with biodegradable disposable paper products for Retail and Commercial channels.
- Household paper & related- napkins, hand towels, toilet tissue, facial tissues, dispensers, wipes, etc.
- Disposable paper FMCG - paper bags ,paper cups, paper bowls, paper plates, containers, paper straws, food wrapping paper ect.

LOPIE Services:

OEM/ODM, Warehousing and Consolidation, International Logistics, Product Solutions.

DEVELOPMENT HISTORY

2005

The first factory was built in Guangzhou. The first production line of towel and facial tissue was put into production.



2009

Achieved full coverage of AFH paper products (TNT) in America.



2011

A new range of printed napkins and coloured napkin series products has been added.



2013

The second factory was built in Dongguan. The storage and distribution area exceeded 20,000m².



2014

Achieved full coverage of AFH paper products (TNT) in Australia and Europe.



2015

Imported contactless automatic toilet paper production line and packaging equipment.



2016

The third factory was built in Dongguan.

2017

TNT processing capacity exceeded 100,000 tons. Upgraded enterprise ERP system.

2018

A new range of paper straws, packaging containers and dispenser series products is now available.



2019

The fourth factory was built in Malaysia. New products in the Pizza Box series.



2020

Invested in the construction of an advanced manufacturing base for paper disposable household goods in Guigang, Guangxi. New arrival of paper cup and box series products.



2021

New cutlery and paper products.



2022

New products in the mold fiber packaging series.



The increasing paper base capacity of high-grade household paper of 50,000 tons.



2023

Built the sixth factory in Malaysia. Established Dongguan Lope Xiangwang Packaging Co., LTD



2024

The seventh factory was built in Malaysia, and the group's headquarters were relocated to Nansha in Guangzhou.

2025

The eighth factory has been built in Malaysia. The Lope Global Headquarters, as well as the R&D and production base for biodegradable biomass plant fibre products, were launched in Nansha, Guangzhou. Our market presence continues to grow.



LOPIE FACTORIES

Lopie operates nine state-of-the-art production plants with a daily capacity of 800 tons of household paper manufacturing and 200 tons of food packaging conversion. With a workforce of over 2,000 employees, we serve 200 customers across 30 countries, offering comprehensive one-stop product solutions and customization services.



GUIGANG LOPIE FACTORY

DONGGUAN LOPIE HUANGCHONG FACTORY
DONGGUAN LOPIE XIANGWANG FACTORY
DONGGUAN LOPIE SILING FACTORY

NANSHA LOPIE FACTORY I
NANSHA LOPIE FACTORY II

MALAYSIA PENANG LOPIE FACTORY I
MALAYSIA PENANG LOPIE FACTORY II
MALAYSIA PENANG LOPIE FACTORY III



NANSHA LOPIE FACTORY I

The first phase of the Nansha Lopie Project covers an area of 30,000 square meters, with an investment of 100 million yuan, an annual output value of 400 million yuan, and employs 200 people.



NANSHA LOPIE FACTORY II

The second phase of the Nansha Lopie project covers an area of 56,300 square meters, with a building area of 230,000 square meters, an investment of 1.2 billion yuan, an annual output value of 2.5 billion yuan, and an estimated workforce of 1,200 people.



GUIGANG LOPIE FACTORY

Guigang Lopie is situated in the Guangxi Guigang Circular Economy Industrial Park, spanning 500,000 square meters. Construction began in 2020, with the first phase commencing production in 2021. By 2025, 200,000 square meters of the facility had been completed and put into operation.



DONGGUAN LOPIE HUANGCHONG FACTORY

Dongguan Lopie features a 160,000-square-meter workshop dedicated to processing household paper, paper tableware, and food packaging. With an annual processing capacity of 80,000 tons, the facility ensures high-quality production and efficient supply chain management.



DONGGUAN LOPIE SILING FACTORY

Dongguan Lopie Siling Factory boasts advanced technology, craftsmanship, and a complete production line for printing napkins. Specializing in the development and conversion of customized printed napkin products, the facility spans 6,000 square meters and operates with a dedicated team of over 60 employees.



DONGGUAN LOPIE XIANGWANG FACTORY

Dongguan Lopie Xiangwang Factory, located in Hongmei Town, Dongguan, spans 100,000 square meters and specializes in processing finished products such as corrugated cartons, boxes, food packaging containers, and pizza boxes. With an annual processing capacity of 120,000 tons, the facility also offers warehousing and consolidation services to support efficient distribution.



MALAYSIA PENANG LOPIE FACTORY I

Malaysia Penang Lopie Factory I covers an area of 20,000 square meters and produces household paper and pizza boxes, providing dual solutions of household paper and packaging for global customers!



MALAYSIA PENANG LOPIE FACTORY II

Malaysia Penang Lopie Factory II has been fully completed and put into operation, spanning 20,000 square meters. As a strategic hub for the Lopie Group in Southeast Asia, it will provide comprehensive household paper and container solutions to the North American market.



MALAYSIA PENANG LOPIE FACTORY III

Malaysia Penang Lopie Factory III covers an area of 10,000 square meters. With more than 30 production lines operating at full capacity and a team of more than 100 professionals, the plant achieves an annual production capacity of 30,000 tons of corrugated packaging products.

LOPIE CERTIFICATES

Lopie has obtained multiple certifications, including ISO 9001 Quality Management System Certification, ISO 14001 Environmental Management System Certification, BRC Global Standards Certification, FSC Chain of Custody Certification, and SMETA Social Audit. Our products have also passed FDA and EU food safety tests, as well as the BPI Compostable Test, ensuring compliance with global quality, environmental, and safety standards.



ISO 14001 Environmental Management System Certification



ISO 9001 Quality Management System Certification



FSC®Chain of Custody Certification (FSC-C074521)



ABA Compostable Certification



BRC Global Standards Certification



Organizational Carbon Neutrality Commitment Validation Statement



BPI Compostable Certification



SA 8000 Certification



GMI Recognition of Achievement Certification

LOPIE SERVICE

Lopie provides integrated solutions of foodservice and Jan&San disposable paper products to global customers.



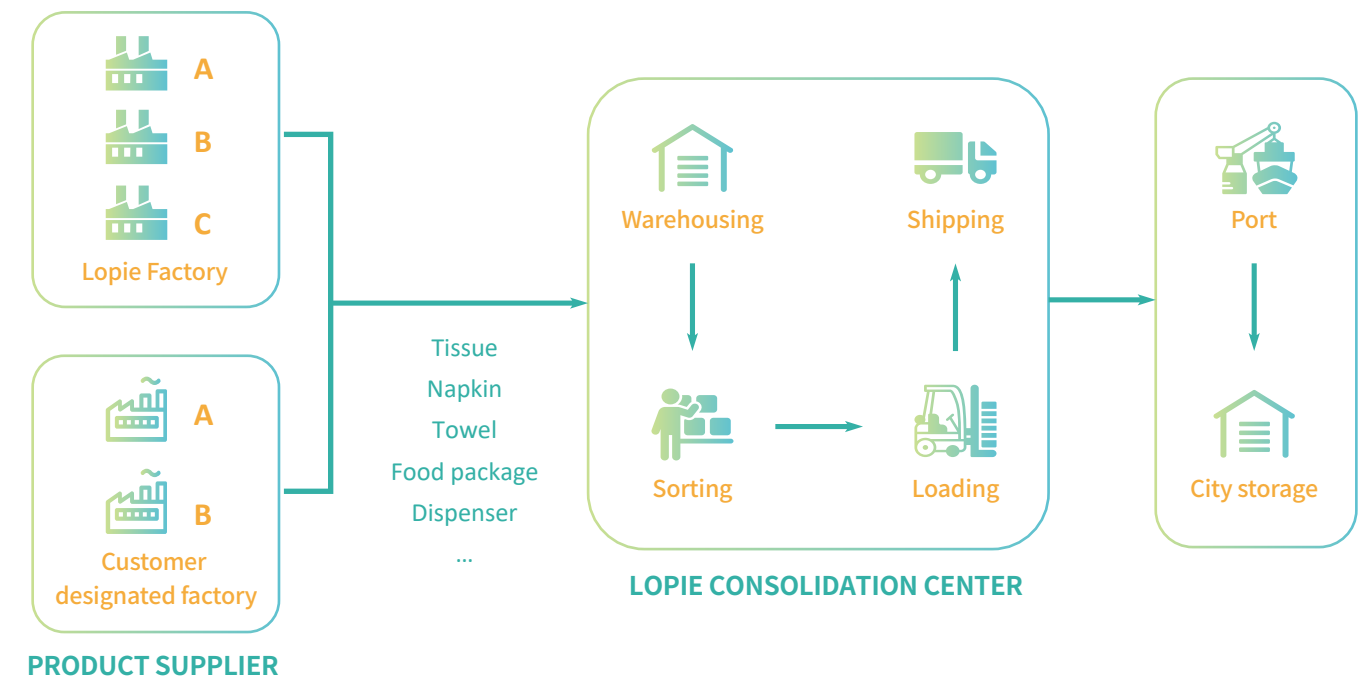
LOGISTICS

Lopie warehouses are strategically located in Guigang, Dongguan, and Penang, Malaysia, offering consolidation and logistics services to our global customers. We provide comprehensive logistics solutions, including port of departure services, shipping schedule selection, end-to-end tracking, and destination support. Our one-stop service ensures seamless production, transportation, and delivery. With an experienced logistics team managing customs clearance and real-time logistics information, we guarantee a smooth and efficient supply chain.



WAREHOUSING & CONSOLIDATION

The Guigang Lopie base features five warehouses, 24 container loading docks, and raw paper loading platforms, covering a total storage area of over 50,000 square meters. We offer efficient warehousing and consolidation services to streamline distribution and reduce storage and logistics costs. Our dedicated and experienced team ensures that premium products are shipped to your warehouse accurately and on time.



QC & QA

Lopie has established a robust quality control system that meticulously monitors every stage of production, from raw materials to finished products. This ensures we deliver safe, high-quality products that meet and exceed customer expectations.





LOPIE RETAIL PRODUCT

With our rich manufacturing resources, we can provide thousands of customized products to meet your needs. Whether you want to print LOGO, customize color, design packaging, or choose materials, processes and specifications of different products, we can ensure meeting your sales goals.

AN INTEGRATED RETAIL PACKAGING SOLUTIONS

With our ultra-automated packaging lines, innovative approach and experienced sales team, LOPIE can provide you with an integrated retail packaging solution that reduces costs, improves efficiency and meets demand.



Toilet Tissue

We have a huge production line for you to produce retail toilet tissues. You can design and print your packaging, choose different specifications, embossing, process to meet your needs.



MATERIAL

Virgin/Recycle

GSM

12.5-21gsm

CERTIFICATION

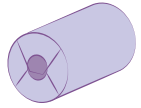


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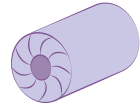


TOILET TISSUE PCACKAGING

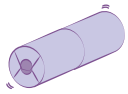
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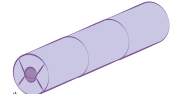
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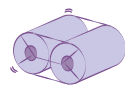
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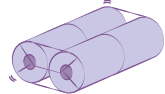
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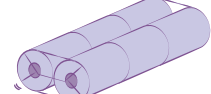
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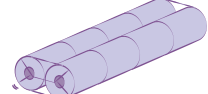
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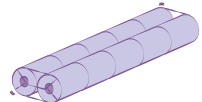
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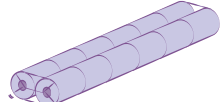
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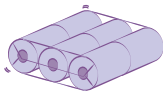
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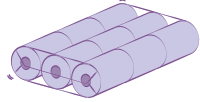
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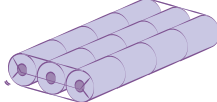
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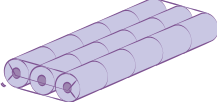
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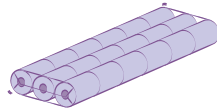
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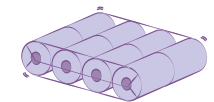
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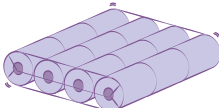
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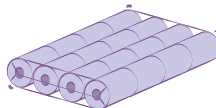
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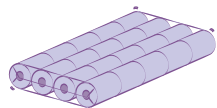
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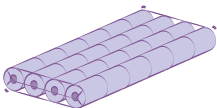
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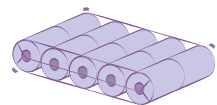
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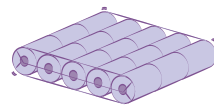
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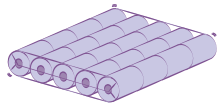
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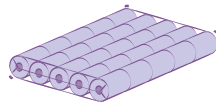
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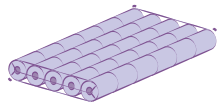
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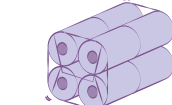
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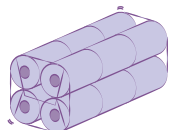
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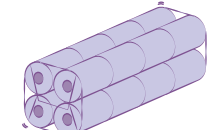
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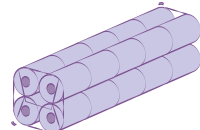
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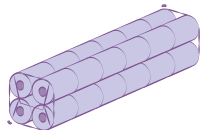
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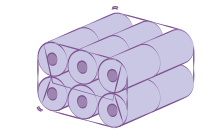
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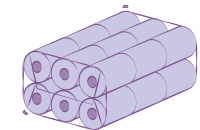
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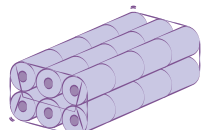
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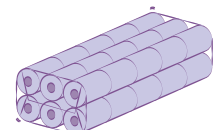
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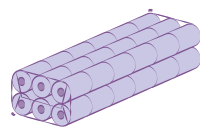
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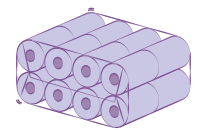
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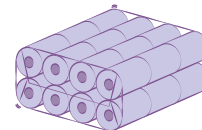
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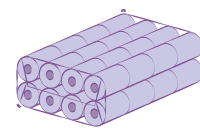
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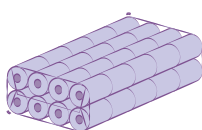
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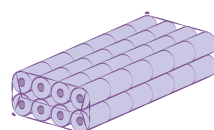
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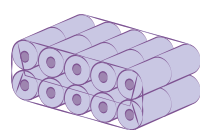
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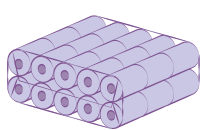
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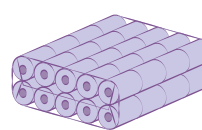
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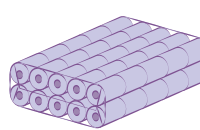
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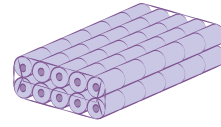
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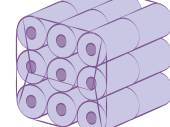
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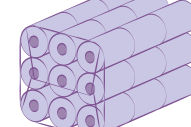
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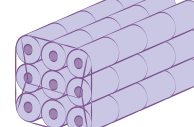
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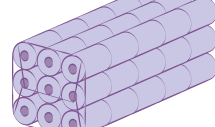
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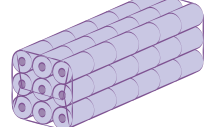
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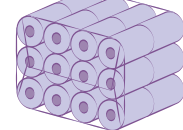
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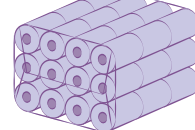
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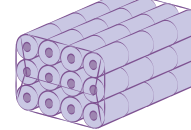
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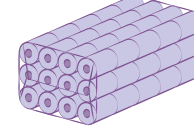
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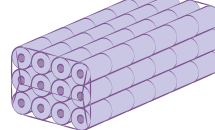
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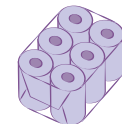
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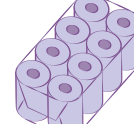
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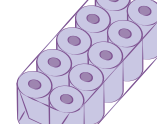
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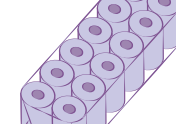
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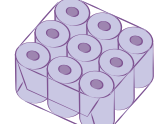
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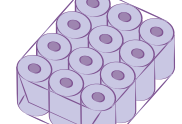
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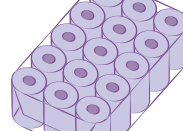
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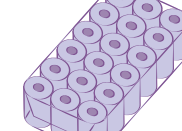
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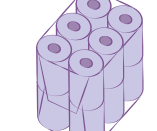
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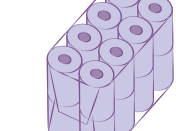
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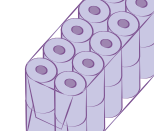
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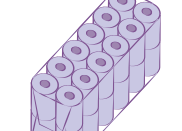
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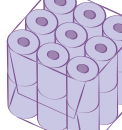
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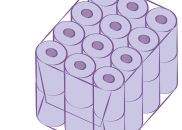
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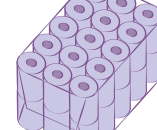
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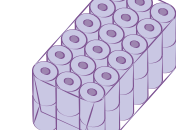
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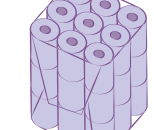
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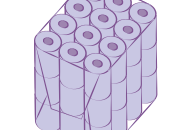
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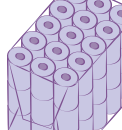
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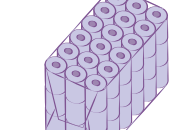
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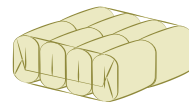


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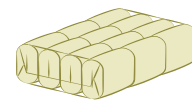


CORELESS TOILET TISSUE PCACKAGING

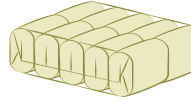
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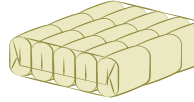
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B521AS



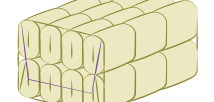
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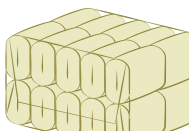
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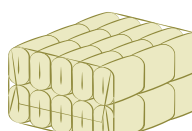
B432AS



B522AS



B532AS



Kitchen Roll Towel

Our kitchen roll towel are FSC and BPI certified, and made from sustainable material. Suitable for retail and household, it is strongly absorbent and hygienically clean.



MATERIAL

Virgin/Recycle

GSM

16-24gsm

CERTIFICATION

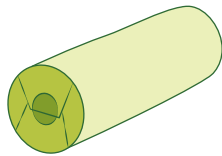


FEATURE

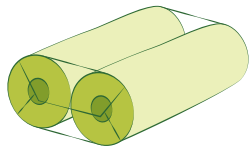


KITCHEN ROLL TOWEL PACKAGING

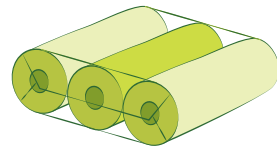
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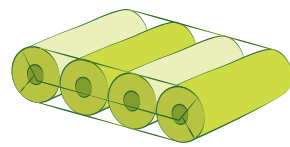
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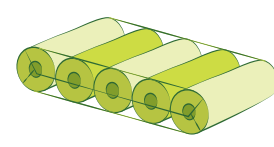
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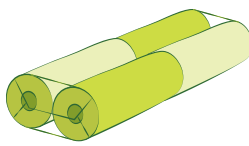
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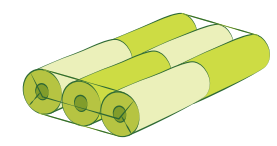
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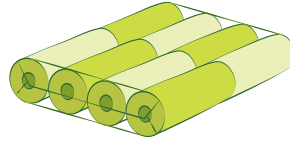
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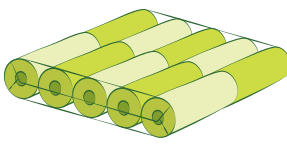
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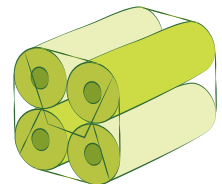
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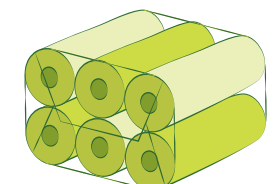
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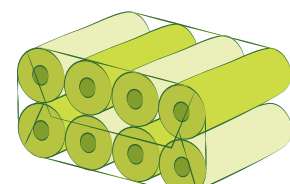
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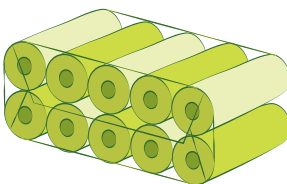
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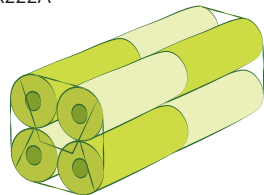
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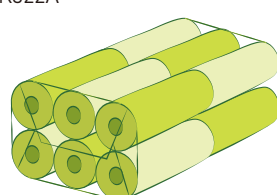
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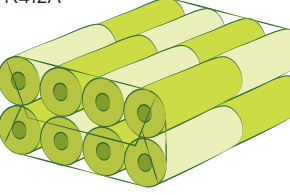
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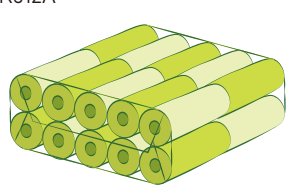
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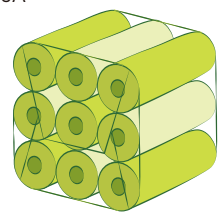
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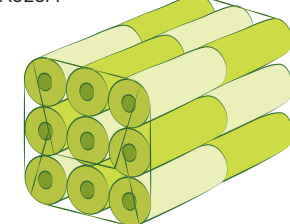
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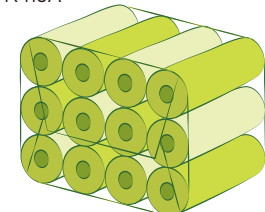
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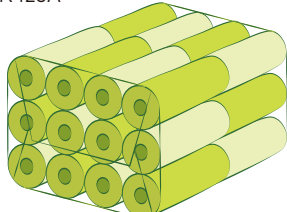
K323A



K413A



K423A



Facial Tissue

Our factories produce high quality facial tissue. Made from FSC certified wood pulp and sustainable 100% recycled paper. Facial tissues are some of the popular products offered to our valuable customers .



FACIAL TISSUE (FLAT BOX)

MATERIAL

Virgin/Recycle

GSM

10.5-18gsm

CERTIFICATION



FEATURE



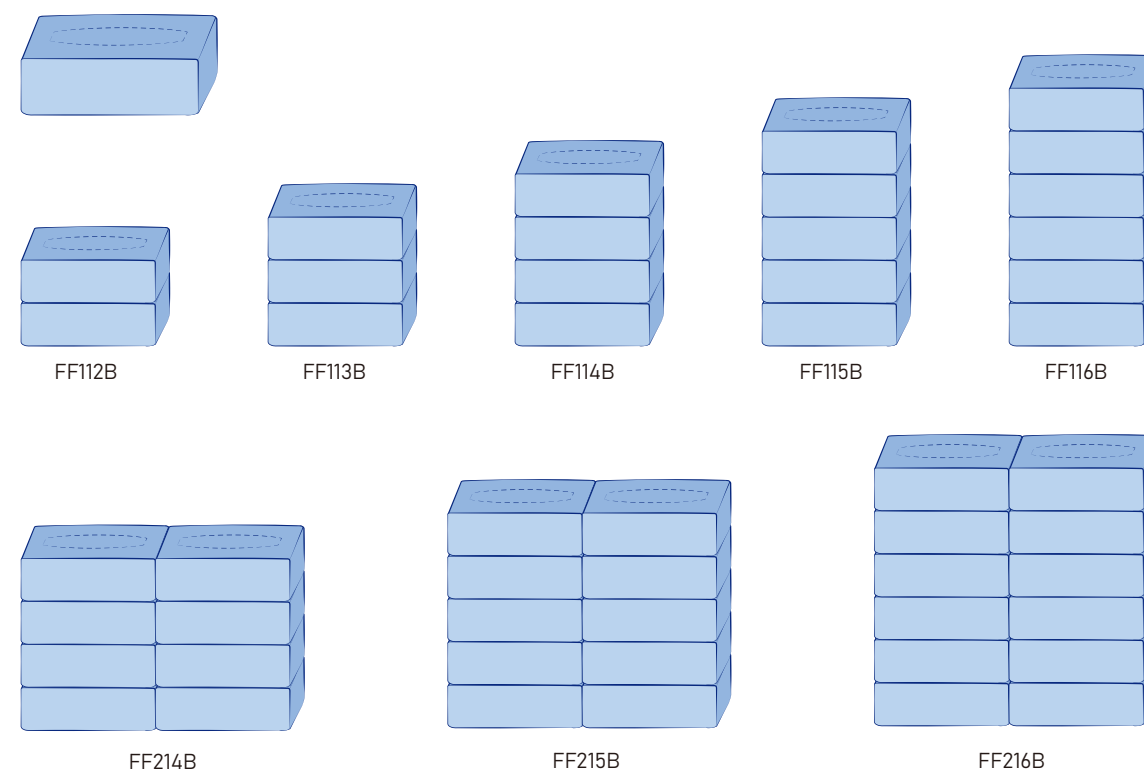


FACIAL TISSUE (LOTION TISSUE)




Infused with soothing lotion, it gently cleans and moisturizes in one step. Perfect for sensitive skin and tender noses, it helps prevent redness from frequent use. Experience comfort that regular tissues can't match – your skin will feel the difference.



FACIAL TISSUE (FLAT BOX) PACKAGING

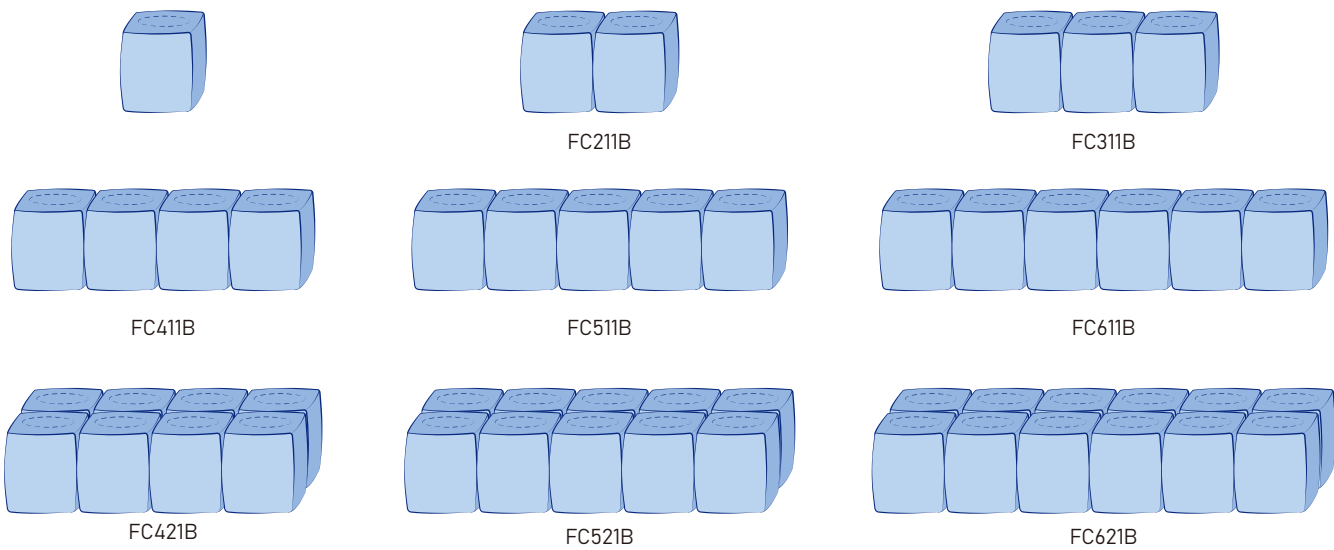


FACIAL TISSUE (CUBE BOX)








MATERIAL	Virgin/Recycle
GSM	10.5-18gsm
CERTIFICATION	  
FEATURE	   



FACIAL TISSUE (CUBE BOX) PACKAGING



FACIAL TISSUE(SOFT PACK)

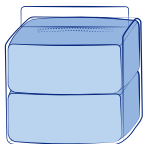
MATERIAL	Virgin/Recycle
GSM	10.5-18gsm
CERTIFICATION	  
FEATURE	   



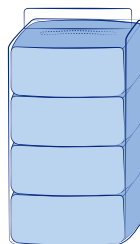
FACIAL TISSUE(SOFT PACK) PCACKAGING



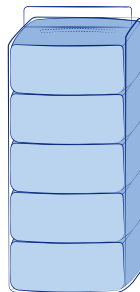
FS112B



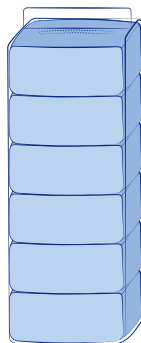
FS113B



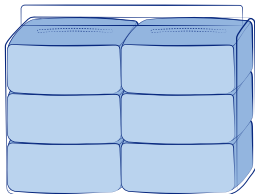
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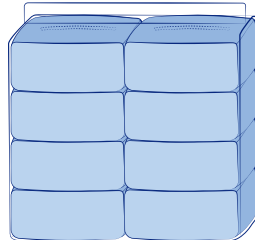
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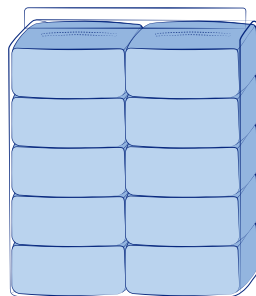
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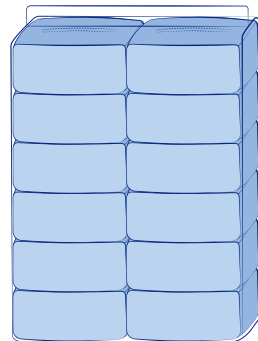
FS213B



FS214B



FS215B



FS216B



HANGING FACIAL TISSUE



MATERIAL

Virgin/Recycle

GSM

10.5-18gsm

CERTIFICATION



FEATURE



POCKET TISSUE

MATERIAL

Virgin/Recycle

GSM

11.5-15gsm

CERTIFICATION



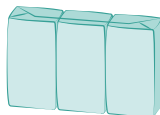
FEATURE



POCKET TISSUE PACKAGING



P211B



P311B



P411B



P511B



P121B



P221B



P321B



P421B



P521B



P621B



P131B



P231B



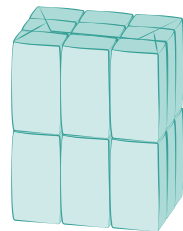
P241B



P251B



P331B



P332B

WALLET TISSUE



MATERIAL

Virgin/Recycle

GSM

11.5-15gsm

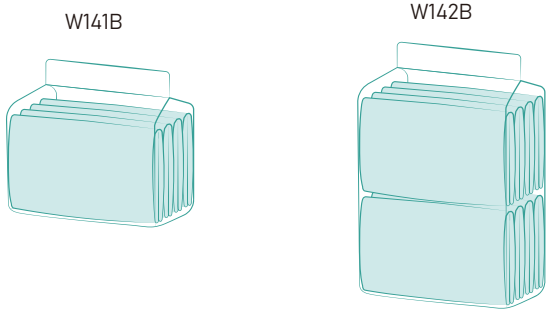
CERTIFICATION



FEATURE



WALLET TISSUE PACKAGING



MINI TISSUE



MATERIAL

Virgin/Recycle

GSM

11.5-15gsm

CERTIFICATION



FEATURE



MINI TISSUE PACKAGING



M211B



M311B



M411B



M511B



M121B



M221B



M321B



M421B



M521B



M521B



M131B



M231B



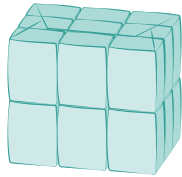
M241B



M251B



M331B



M332B

Napkin

Find napkins that meet your needs.

1M

1M

COCKTAIL NAPKIN

MATERIAL

Virgin/Recycle

GMS

12.5-23gsm

CERTIFICATION



FEATURE





DINNER NAPKIN

MATERIAL

Virgin/Recycle/Airlaid

GSM

12.5-23gsm, 50/55/60gsm

CERTIFICATION



FEATURE



LUNCH NAPKIN

MATERIAL

Virgin/Recycle

GSM

12.5-23gsm

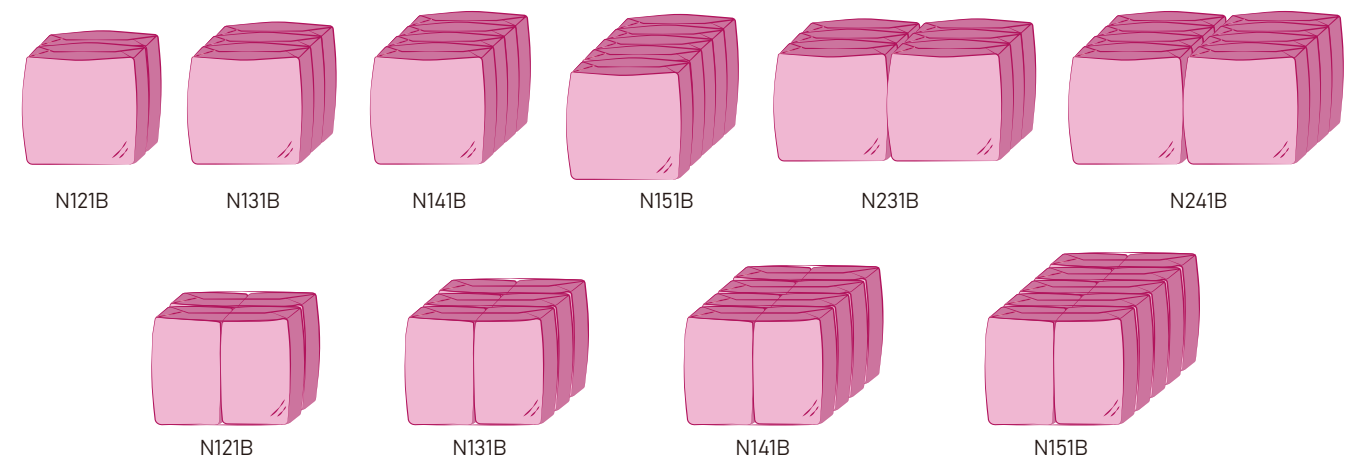
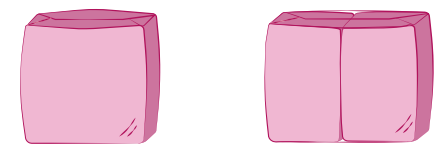
CERTIFICATION



FEATURE



NAPKIN PACKAGING



Paper Cup

Lopie cups & lids are biodegradable. Our cup lids ensure leak-free, secure installation every time.



SINGLE WALL HOT CUP



MATERIAL

Kraft/white cardboard

THE GRAMMAGE FOR CUP BODY

230/250/280/320gsm

THE GRAMMAGE FOR CUP BOTTOM

190/210gsm

COLOR

White/Natural

COATED

PE/PLA/Aqueous

PRINTING

Customizable

CERTIFICATION



FEATURE



DOUBLE WALL HOT CUP



MATERIAL Kraft/white cardboard

THE GRAMMAGE FOR CUP BODY 230/250/280/320gsm

THE GRAMMAGE FOR CUP LABEL 230/250gsm

THE GRAMMAGE FOR CUP BOTTOM 190/210gsm

COLOR White/Natural

COATED PE/PLA/Aqueous

PRINTING Customizable

CERTIFICATION

FEATURE



RIPPLE WALL HOT CUP



MATERIAL Kraft/white cardboard

THE GRAMMAGE FOR CUP BODY 230/250/280/320gsm

THE GRAMMAGE FOR CUP LABEL 80+180gsm

THE GRAMMAGE FOR CUP BOTTOM 190/210 gsm

COLOR White/Natural

COATED PE/PLA/Aqueous

PRINTING Customizable

CERTIFICATION

FEATURE



Paper Straw

These straws are available in a variety of diameters based on their intended purpose and function.



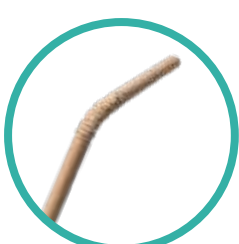
Cocktail Paper Straw



Paper Straw-Pointed Tip



Flexible Paper Straw



Spoon Paper Straw



MATERIAL

Paper

DIAMETER/MM

5/6/8/10/12

LENGTH/MM

120-240mm

COLOR

Custom

GSM

60/80/120gsm

PLY

3,4

CERTIFICATION



FEATURE



PACKAGING

All paper straw is suitable for the following packaging methods.



Cutlery

Made from sustainable and environmentally friendly wood pulp, the cutlery is compostable and a natural, environmentally, friendly alternative to plastic cutlery.

Wooden Cutlery



MATERIAL

Wood

COLOR

Natural

COATED

Wax-Coated

GRADE

A/B

PRINTING

Customizable

CERTIFICATION







FEATURE







Cardboard Cutlery



MATERIAL	Paper
GSM	3.5g
COLOR	White/Natural
COATED	Oil
PRINTING	Customizable
CERTIFICATION	
FEATURE	  

Mold Fiber Cutlery



MATERIAL	Virgin
GSM	3.5g
COLOR	White/Natural
CERTIFICATION	
FEATURE	  

CUTLERY PACKAGING

All Cutlery is suitable for the following packaging methods.

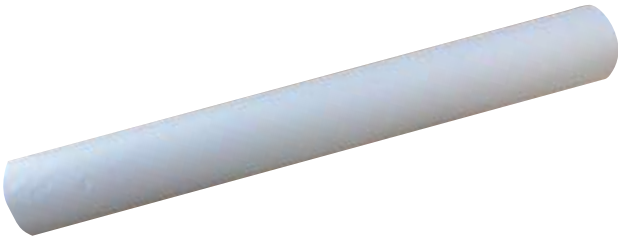





Paper Food Wrap

Grease proof paper with a fun design. Great for serving fish and chips, calamari, goujons... Perfect for hotels, delis, can- teens, restaurants and so on.

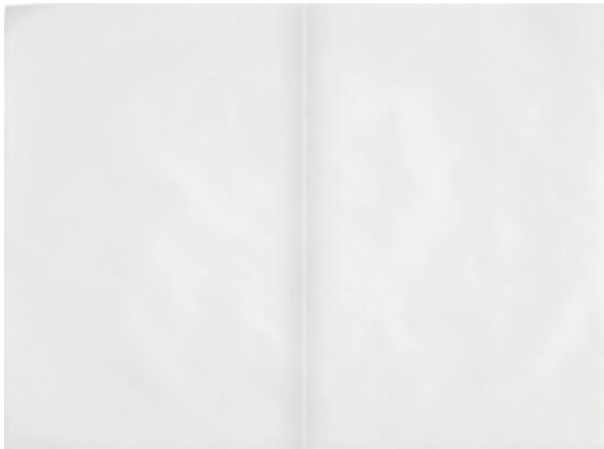




Silicone Paper

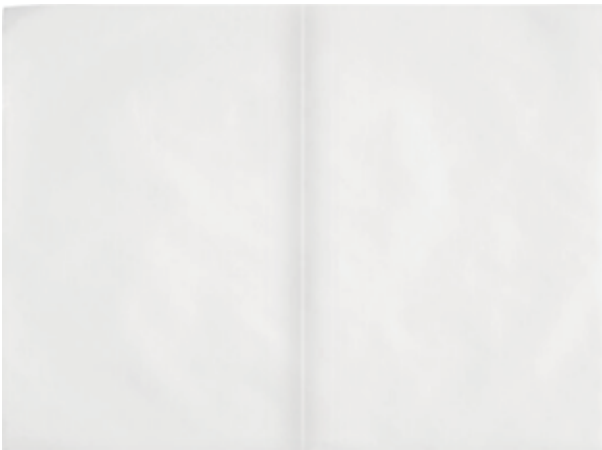




MATERIAL	Virgin
GSM	25/30/35/40gsm
COLOR	White/Natural
SIZE	W:300mm L:5/15m
PRINTING	Customizable
CERTIFICATION	<div>   </div>
FEATURE	<div>     </div>

Wax Paper-1/2 Fold



MATERIAL	Virgin
GSM	28gsm
COLOR	White
SIZE	273*152/203/254/304/380mm
PRINTING	Customizable
CERTIFICATION	
FEATURE	



MATERIAL	Virgin
GSM	40gsm
COLOR	White
SIZE	273*254mm
PRINTING	Customizable
CERTIFICATION	
FEATURE	





Cardboard Packaging

The containers are made from sustainable and environmentally friendly wood pulp and are and recycled materials. This line of products is waterproof and oil proof.



Cardboard Lunch Plate



SIZE	7"/8.5"/9"/10"
MATERIAL	Virgin/Recycle
COLOR	White/Natural
GSM	200-400gsm
COATED	no coated / PE Lined / Oil
PRINTING	Customizable
CERTIFICATION	<div>     </div>
FEATURE	<div>      </div>

*Shape & size customization available

Cardboard Cake Plate



SIZE6"/7"/9"

MATERIALVirgin/Recycle

COLORWhite/Natural

GSM170-400gsm

COATEDno coated / PE Lined / Oil

PRINTINGCustomizable

CERTIFICATION

FEATURE



*Shape & size customization available



Mold Fiber Packaging

Mold fiber packaging are made from renewable sugarcane and are compostable. This series of products provide you with a safe and comfortable dining experience.



Wide-Rim Bowl



SIZE12/16oz

MATERIALSugarcane

COLORWhite/Natural

CERTIFICATION

FEATURE



Round Bowl



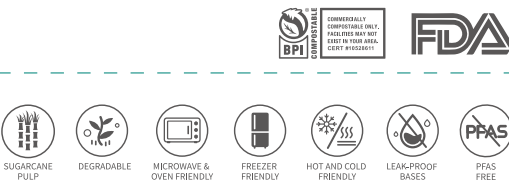
SIZE 24/32oz

MATERIAL Sugarcane

COLOR White/Natural

CERTIFICATION

FEATURE



Round Plate



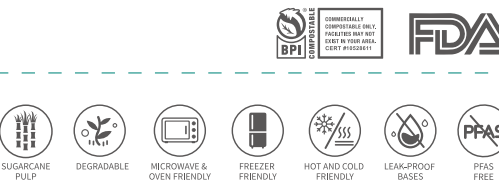
SIZE 6"/7"/9"/10"

MATERIAL Sugarcane

COLOR White/Natural

CERTIFICATION

FEATURE



Oval Plate



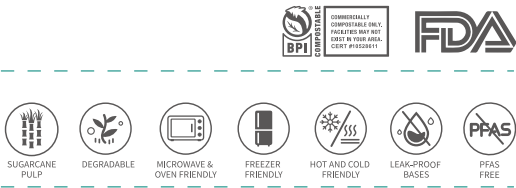
SIZE10"*8"

MATERIALSugarcane

COLORWhite/Natural

CERTIFICATION

FEATURE



Square Plate



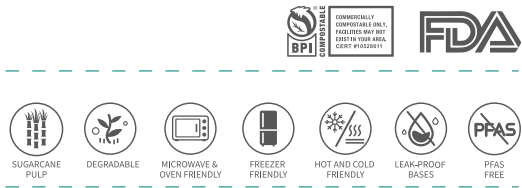
SIZE6"/8"/10"

MATERIALSugarcane

COLORWhite/Natural

CERTIFICATION

FEATURE



AVAILABLE PACKAGING MATERIALS

CIRCULAR

ENVIRONMENTAL

ECONOMICAL

We use environmentally friendly packaging materials, which are available according to your different needs. Our product packaging is usually made of PAPER, PLA, PE, CPP, SPP, and OPP materials, and through bio-based degradable, petroleum-based degradable, starch-based degradable, photodegradable, and oxygen-degradable, we can realize a compostable circular economy, reduce the carbon cycle of our products, and reduce your carbon footprint.

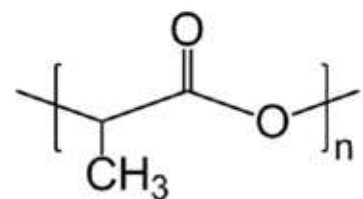


PAPER

With paper instead of plastic, this is undoubtedly the most environmentally friendly material choice.

PLA BIOBASED PLASTICS

- Made from renewable materials (corn, sugarcane, cassava, etc.)
- Low energy consumption during production
- Compostable and biodegradable, reduce carbon emission



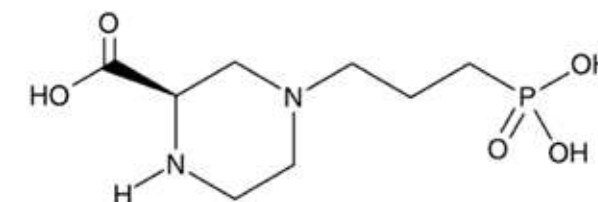
PE

- High transparency
- Excellent water resistance
- Environmentally friendly, recyclable, contributing to reduce environmental pollution
- Good tolerance, resistant to the erosion of chemicals such as acids and salts



CPP

- High transparency
- Excellent water resistance
- Excellent heat sealing performance
- Excellent heat resistance
- Environmentally friendly and suitable for sustainable packaging
- Smooth surface, ideal for high-quality printing
- Low surface resistance, anti-static



OPP

- OPP roll film with high transparency and gloss
- High tensile strength
- Suitable for printing
- Anti-static



SPP

- High transparency
- Excellent heat sealability
- Heat resistance
- Recyclable



POF

- High transparency
- High shrinkage
- Cold and crack resistant
- Low thickness, high toughness
- Recyclable



Biodegradable, Compostable or Recyclable?



bio-based degradable
(PBS/PBAT)



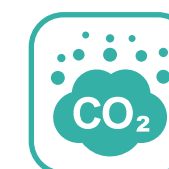
petroleum-based degradable
(PLA/PHA/PCL)



starch-based degradable
(TPS)



photodegradable



oxygen-degradable

COMPOSTABLE SOLUTIONS

We offer packaging solutions for compostable products. Lope's products have several certifications, including industrial composting certification and home composting certification, to ensure that the design of our products has a positive impact on the environment.



FROM NATURE, TO NATURE

Whether it is the finished product or the packaging material, Lope always chooses environmentally friendly materials that are recyclable, degradable or compostable, creating a circular, sustainable and regenerative economy. Our biodegradable products are designed to minimize their environmental impact at every stage of their life cycle. Responsible for life, responsible for the environment.

